



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
Fax 613 632-5246

D4176-1

Job Sheet 187508



Part No: D4176-1

Job Qty: 20 ea

Part Name: 429 Clamp, Top



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/6/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.09.29 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	20 pcs		12/28/18	0.00	1.19	Waterjet - Flow		OK 18/12/12
120	QC	20 pcs		12/28/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs		12/28/18	0.04	2.54	Brake NC 1		9-89 DAS
140	QC	20 pcs		12/28/18	0.00	0.00	QC5		JAN 2 5 2019 68
150	Packaging	20 pcs		12/28/18	0.00	0.00	Packaging3	9543	9-89
160	QC21-SA	20 Ea		12/28/18	0.00	0.00	QC21		DAS 21 JAN 2 8 2019 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.8060 sf (.0403 ea)	100-Waterjet - Flow - 1	5050377

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S14GA	1	46	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp, Top	0.328Inches ± 0.010	0.338 0.318		
3	Clamp, Top	0.240Inches ± 0.030	0.270 0.210		
4	Clamp, Top	0.375Inches ± 0.010	0.385 0.365		
5	Clamp, Top	0.431Inches ± 0.010	0.441 0.421		
6	Clamp, Top	0.750Inches ± 0.010	0.760 0.740		
7	Clamp, Top	6.879Inches ± 0.030	6.909 6.849		
8	Clamp, Top	7.740Inches ± 0.010	7.750		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																								
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Other/Details: _____																																									

			7.730
9	Clamp, Top	0.250Inches $\pm$ 0.030	0.280 0.220
10	Clamp, Top	0.130Inches $\pm$ 0.030	0.160 0.100

Plex 12/6/18 8:01 AM Dart.lajeunesse.marie



Container No: S137190



Part: D4176-1

Job No: 187508

Serial No/Batch: S137190

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/12/18

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Email: sales@dartaero.com
www.dartaerospace.com

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